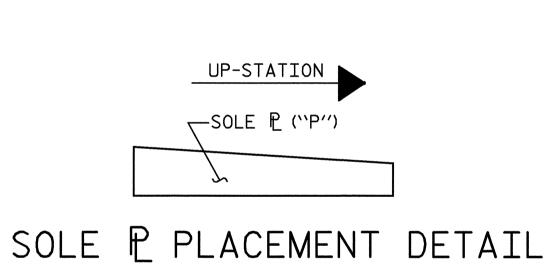


— 5mm STEEL ₽

ALL AROUND

## © 50.80mm Ø BOLT TYPICAL HALF-PLAN (SHOWING CONTINUOUS BENT) SOLE PLATE "P" PHATE "P" ELASTOMERIC BEARING TYPICAL HALF-PLAN (SHOWING SIMPLE SPAN BENT)

## 11 18 11 5 5 DETAIL "A"



## NOTES

FOR ELASTOMERIC BEARINGS. SEE SPECIAL PROVISIONS.

AT ALL FIXED POINTS OF SUPPORT, NUTS FOR ANCHOR BOLTS ARE TO BE TIGHTENED FINGER TIGHT AND THEN BACKED OFF 1/2 TURN. THE THREAD OF THE NUT AND BOLT SHALL THEN BE BURRED WITH A SHARP POINTED TOOL.

THE 51mm Ø PIPE SLEEVE SHALL BE CUT FROM SCHEDULE 40 PVC PLASTIC PIPE. THE PVC PLASTIC PIPE SHALL MEET THE REQUIREMENTS OF ASTM D1785.

STEEL SOLE PLATES, ANCHOR BOLTS, NUTS, AND WASHERS SHALL BE GALVANIZED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

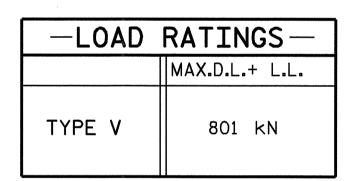
PRIOR TO WELDING, GRIND THE GALVANIZED SURFACE OF THE PORTION OF THE EMBEDDED PLATE AND SOLE PLATE THAT ARE TO BE WELDED. AFTER WELDING, DAMAGED GALVANIZED SURFACES SHALL BE REPAIRED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

WHEN WELDING THE SOLE PLATE TO THE EMBEDDED PLATE IN THE GIRDER, USE TEMPERATURE INDICATING WAX PENS, OR OTHER SUITABLE MEANS, TO ENSURE THAT THE TEMPERATURE OF THE SOLE PLATE DOES NOT EXCEED 149°C. TEMPERATURES ABOVE THIS MAY DAMAGE THE ELASTOMER.

SOLE PLATE "P", BOLTS, NUTS, WASHERS, AND PIPE SLEEVE SHALL BE INCLUDED IN THE PAY ITEM FOR PRESTRESSED CONCRETE GIRDERS.

ANCHOR BOLTS SHALL MEET THE REQUIREMENTS OF ASTM A449. NUTS SHALL MEET THE REQUIREMENTS OF AASHTO M291M-12 OR AASHTO M292M-2H. WASHERS SHALL MEET THE REQUIREMENTS OF AASHTO M293M. SHOP DRAWINGS ARE NOT REQUIRED FOR ANCHOR BOLTS, NUTS AND WASHERS. SHOP INSPECTION IS REQUIRED.

ALL SURFACES OF BEARING PLATES SHALL BE SMOOTH AND STRAIGHT.



PLAN VIEW OF ELASTOMERIC BEARING

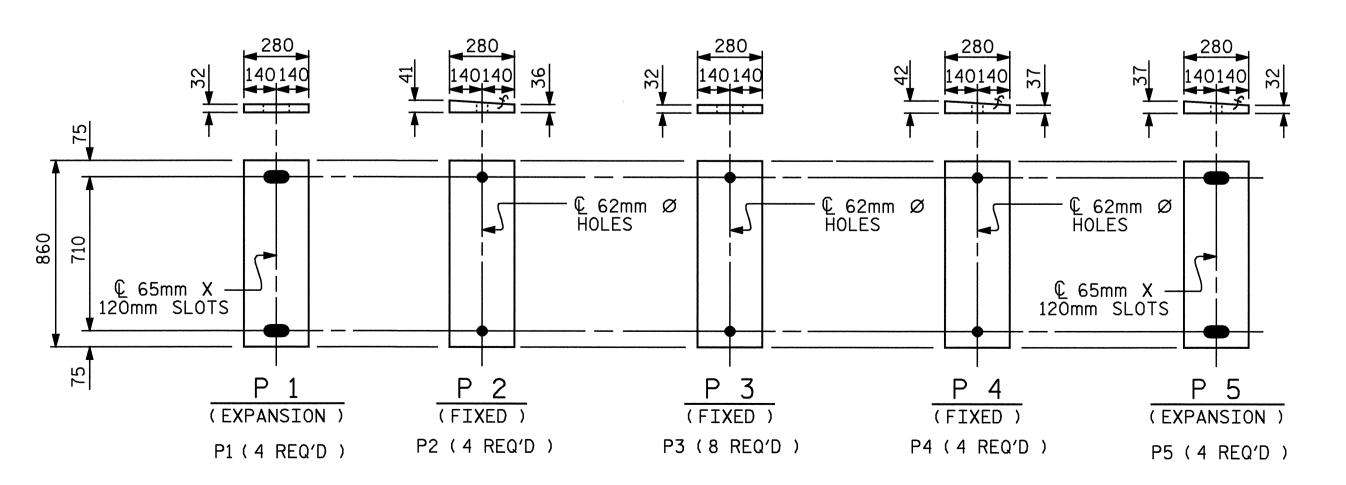
E4 (24 REQ'D)

TYPICAL SECTION OF ELASTOMERIC BEARINGS

1 1/2° MOLD DRAFT

230

TYPE V



ASSEMBLED BY : PEGGY ADKINS DATE : 2-04
CHECKED BY : W. D. CRUTCHER DATE : 2-04

DRAWN BY : EEM 2/97
CHECKED BY : VAP 2/97
REV. 7/17/98
RWW/LES
RWW/LES
REV. 10/17/00
RWW/LES

SOLE PLATE DETAILS ( "P")

PROJECT NO. R-2206C

LINCOLN-CATAWBA COUNTY

STATION: 256+91.000 -L-

STANDARD

STANDARD

ELASTOMERIC BEARING

DETAILS

STR. #12

SEAL 022516

PRESTRESSED CONCRETE GIRDER
SUPERSTRUCTURE
RIGHT LANE

STATE OF NORTH CAROLINA

			1 tour /	***	
REVISIONS					SHEET NO.
BY:	DATE:	NO.	BY:	DATE:	3-354
		3			TOTAL SHEETS
		4			374